

ALUMINUM BRONZES

These are alloys of copper and aluminum with additions of iron, nickel, or manganese, forming a family of hard, tough bronzes with a high yield strength and excellent resistance to tensile stress, wear, and fatigue. They absorb severe vibrations and impacts, preventing rebound forces on the shaft. They exhibit outstanding resistance to corrosion caused by seawater, even under highly turbulent flow and with abrasive elements in suspension (superior to all other copper-based alloys), as well as good resistance to hard water, hydrochloric acid, sulfuric acid, hydrofluoric acid, chlorides, neutral salt solutions, brines, non-oxidizing mineral acids, and some organic acids.

These alloys operate at higher temperatures than any other group of copper-based cast alloys. They have good weldability (arc, gas, TIG, MIG, but not with tin), especially with steel, a property leveraged in mixed steel/aluminum bronze constructions, where each metal fulfills a specific role.

The mechanical properties of these alloys change dramatically with very small alterations in chemical composition, making it essential to maintain strict control over alloying elements and impurities during the melting process.

ALLOY: VA - 953 = UNS C95300 = SAE 68 B

Very tough bronze with excellent corrosion resistance combined with high mechanical properties, good sliding qualities, and resistance to cavitation, chemical erosion, and mechanical deformation; suitable for both low and high temperatures and intermittent operation. It replaces carbon steels in components subjected to high specific pressures, impacts, flexing, and alternating compressions in the presence of severe corrosion.

As a bushing and sliding plate, it withstands very high loads at low speeds, requiring reliable and clean lubrication. It demands hard shafts (550 - 600 HB), fine finishes on the shaft/support, precise alignments, and loose tolerances.

Chemical Composition:

%Cu	%Fe	%Al
86 min.	0,8 - 1,5	9 - 11

Mechanical and Physical Properties:

	<u>W/HT</u>	<u>WHT</u>
• Tensile Strength, Kg/mm ²	45,7 - 63,3	56,25 - 66,79
• Yield Strength, Kg/mm ²	17,8 - 29,5	28,12 - 33,69
• Elongation, %.....	25 - 12	16 - 12
• Hardness, HB (10 mm / 500 Kg).....	110 - 160	160 - 225
• Thermal Conductivity, W / m °C (20 °C).....	68,2	
• Coefficient of thermal Expansion, 10 ⁻⁶ / °C (20 - 300 °C).....	16,2	
• Electrical Conductivity, % IACS (20 °C).....	13	
• Operating Temperature, °C.....	-232 - 398	
• Operating Load or Pressure, Kg/mm ²	5,1 - 7,1 (very high)	

Normas Técnicas de fabricación:

- Chemical Composition and Mechanical Properties: UNS C 95300 = SAE 68 B = DIN 1714 CuAl9
- Centrifugal Casting : ASTM B271 / 271M
- Sand Mold Casting : ASTM B148 / SAE J462
- Continuous Casting : ASTM B505 / 505M

Main Uses and Application:

Thrust bearings, adjusting nuts, shoes, and pressure blocks for the steel industry • Shaped dies, molds, and plungers for glass, steel, and footwear molding • Bushings and guides in bridges, machine tools, and heavy machinery • Crowns, gears, pinions, and nuts for power transmission • Accessories for drilling pipes in the oil and natural gas industries.

* Referential Specifications for Chemical Composition, Mechanical, and Physical Properties based on the Unified Numbering System (UNS-C) of the Copper Development Association (CDA) for cast and forged copper alloys; subject to written confirmation by VULCANO METALS